**REMARKS** 

Applicants respectfully submit that the claims are in condition for allowance. The claims

are directed to a citrus juice beverage composition comprising four components. A claim also is

directed to a method for making the citrus juice beverage compositions. This citrus juice

beverage composition has sensory and texture attributes comparable to those of the citrus juice

component, i.e., of whole juice. Applicants respectfully submit that the cited documents, and the

prior art in general, neither suggests nor discloses the claimed compositions.

The Amendment

Claim 19 has been amended to more clearly point out and distinctly claim the subject

matter Applicants regard as the invention. The originally-filed product-by-process claim was not

well-formed. This amendment merely clarifies the claim. Applicants respectfully submit that

the amendment is supported by the original claim itself and adds no new matter to the

application, and Applicants request entry thereof.

The Invention

The invention is directed to a citrus juice beverage composition comprising four

components. The four components are a citrus juice component, a pulp component, a sweetener,

and a diluent. The independent citrus juice beverage composition claims are claims 1, 14, 15,

and 19. Claim 18 is the sole method claim.

The Citrus Juice Component

The citrus juice component has a Brix level of at least about 9°. As disclosed in the

specification, the citrus juice component source can be any whole juice source, including a juice

concentrate that is diluted appropriately to provide the citrus juice component and a not-from-

concentrate whole juice source.

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The Pulp Component

The pulp component originates from a citrus juice. The component is a sinking pulp or

bottom pulp component. This component is made up of insoluble materials, and this pulp source

contains pectin. Often, floating pulp is subjected to size reduction to transform it into a sinking

pulp. Claims 14 and 19 require that the pulp component originate from floating pulp.

The Sweetener

The sweetener is a low-calorie or no-calorie sweetener. Artificial or non-nutritive

sweeteners are suitable.

The Diluent

The diluent is any fluid that adds no significant level of sugars to the citrus juice beverage

composition. Water is an economical, readily available diluent.

The Relative Proportions of The Components

The proportion of the citrus juice component is from about 20 to about 80 wt percent

(claims 1, 15, and 19) or at least about 30 to about 90 wt percent (claim 14), based on the weight

of the citrus juice beverage composition. The pulp component is present in an amount of from

about 3 to about 20 wt percent, based on the weight of the juice beverage. A quantity of diluent

sufficient to lower the Brix of the citrus juice component to 3-9 is used. Claim 15 calls for a

diluent sufficient to reduce the caloric or sugar level as much as 70 percent. The proportion of

sweetener typically is very low, for example, 0.01 - 0.5 wt percent for sucralose.

The Properties and Characteristics of The Citrus Juice Beverage Composition

The citrus juice beverage composition has a Brix of between 3° and 9°. The citrus juice

beverage composition of the invention has sensory and texture attributes comparable to those of

the citrus juice component at its Brix level. These properties and characteristics include mouth

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feel and taste profile very similar to 100 percent citrus juice. Indeed, the citrus juice beverage

composition mimics whole-juice citrus juice component. The sensory taste, texture, and mouth

feel properties and characteristics exceed those of known reduced calorie beverages and closely

mimic whole, full-calorie citrus juice.

The skilled practitioner recognizes that the citrus juice beverage composition has a

sinking pulp concentration that is greater than the sinking pulp concentration of diluted citrus

juice component. Thus, the sinking pulp concentration of citrus juice beverage composition of

the invention is higher than the sinking pulp concentration of diluted whole juice component.

The method and product-by-process claims

The invention also is directed to a process for preparing the citrus juice beverage (claim

18) and to a beverage produced by a process (claim 19). As set forth in claim 18, citrus juice

beverage composition is prepared by combining citrus juice component, pulp component,

diluent, and sweetener, and homogenizing the combination. Claim 19 is directed to a citrus juice

beverage composition made in accordance with a method in which floating pulp is homogenized

into a sinking pulp component originating from a citrus juice. That homogenized sinking pulp

component is combined with a citrus juice component, a diluent, and a sweetener.

The Office Action

Claims 1-19 were pending and examined.

Claims 1, 4, 7, 8, and 14-17 stand rejected under 35 U.S.C. § 103(a) as unpatentable over

Powers, United States Patent Number 4,889,739. Various features of Powers have been

identified as relevant, including in particular dilution of concentrate by addition of water. The

office action asserts that it would have been obvious to over-dilute juice to extend the juice and

yield more drinkable product.

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Essentially the same claims (1-4, 7, 8, and 14-17) stand rejected under 35 U.S.C. § 103(a)

as unpatentable over Ojima, United States Patent Number 7,029,717, in view of Powers. Ojima

is cited solely for the disclosure of an orange juice beverage containing sucralose, as the

remainder of the rejection relies on Powers.

Claims 1 and 3-20 (although there appear to be only 19 claims) stand rejected under 35

U.S.C. § 103(a) as unpatentable over Kupper, United States Patent Number 4,690,827, in view of

Powers. The office action admits that Kupper does not recite use of sinking pulp (and indeed

therefore cannot disclose use of citrus sinking pulp). However, Powers is again cited for the

remaining points argued in the office action.

The Cited Documents

Powers

Powers is directed to a method for obtaining juices said to taste 'hand-squeezed.' Gentle

juicing to obtain low-viscosity juices having low levels of sinking pulp is the key to obtaining

Powers' desired product. Also, a number of procedures are followed to minimize titratable peel

oil and flavanoid glycosides.

The object of Powers is to remove all sensible (floating) pulp and to remove some

sinking pulp. Substantially all sensible pulp is removed from the juice to minimize adsorption of

aroma and flavor compounds and to increase the efficiency of concentration. Aroma and flavor

compounds are heavily refined to ensure that only the best aromas and flavors are returned to the

product. Then, sinking pulp is removed to lower the viscosity. About 8 - 10 wt percent sinking

pulp is the maximum amount tolerable by Powers, depending on the species of orange.

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A concentration process also is disclosed, as is a plurality of individual compound

concentrations achieved in accordance with the method. Reconstitution involves adding the

appropriate amount of water, aroma, and flavor.

Importantly, the product of Powers has less sinking pulp than whole juice product, as

sinking pulp is removed from Powers' juice.

Powers discloses only that the viscosity of the resultant product is low (in view of

removal of the sinking pulp) as compared with juice of the same concentration. There is no

disclosure of any of the other sensory and texture attributes of the product as compared with

those of the feed juice. Indeed, Powers does not link the attributes of the product to those of the

feed juice.

Powers adjusts the viscosity by removing sinking pulp. Further, Powers teaches away

from taking out too much sinking pulp, as a watery product is undesirable. Thus, Powers teaches

away from dilution, as the viscosity would become too low.

Further, Powers is directed to single-strength products, not to products having a diluent to

lower the brix from that of the starting juice.

As the office action admits, Powers does not suggest or disclose use of an artificial

sweetener.

*Ojima* 

Ojima is directed to sucralose-containing compositions. The compositions are said to

provide significant stability for the sucralose. The sole relevant disclosure appears to be

Example 50, which is directed to an orange juice-containing drink comprising a number of

compounds. The sensory and texture attributes of the start juice and of the end product are not

disclosed, nor are any of the other properties relevant to the claims pending herein.

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Kupper

Kupper is directed to a fruit juice beverage comprising a non-nutritive sweetener and

more than the background pulp level that would be obtained by low shear mixing of the

ingredients. Kupper's product is formed from three components: water, background pulp, and

sweetener.

Kupper does not explicitly or inherently disclose a number of features of the claimed

invention. In particular, Kupper neither suggests nor discloses a citrus juice beverage "having

sensory and texture attributes comparable to those of said citrus juice component having its given

Brix level." Kupper does not disclose the Brix level of any combination of starting and product

citrus products, nor does it disclose a beverage having a low Brix but sensory and texture

characteristics of a juice having a higher Brix.

The Invention In View of the Cited Art

Applicants respectfully submit that the cited art, whether considered alone of in the

proposed combinations, does not suggest the claimed invention. The claimed invention requires

the four aspects identified above; none of the cited documents suggests these features.

Applicants respectfully traverse the rejection of claims 1, 4, 7, 8, and 14-17 over Powers,

and of claims 1-4, 7, 8, and 14-17 over Ojima in view of Powers. Powers alone does not suggest

the claimed invention, and Ojima's teaching of sucralose does not provide all of the features

missing from Powers.

The claims require four features: a specific concentration of citrus juice component at a

Brix of at least about 9°; from about 3 to about 20 wt percent sinking pulp from a citrus juice; a

diluent to lower the Brix to between about 3 to about 9°, and a sweetener that does not contribute

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significant caloric load. Importantly, the resulting product has sensory and texture attributes

comparable to those of the citrus juice having the Brix (at least 9°) of the start juice component,

even though the Brix of the product is only  $3 - 9^{\circ}$ .

Applicants respectfully submit that Powers discloses nothing of the claimed invention.

Powers is directed to a complex method for controlling viscosity to make the product seem

'hand-squeezed,' with all other sensory and texture properties remaining unmentioned.

Importantly, Powers discloses a single-strength juice, and teaches that 'watery' beverage is not

acceptable.

Applicants respectfully submit that Powers teaches away from, and indeed precludes,

over-dilution or addition of water in quantity sufficient to take the concentration below single

strength. Powers teaches that viscosity is an important property, and to be too watery is not

acceptable.

Applicants respectfully submit that to dilute such a juice, as is suggested to have been

obvious in the office action, does not yield the claimed invention. Simply diluting juice gives

dilute juice that tastes like dilute juice and has sensory and texture attributes comparable to those

of watered-down juice. Although, as the office action asserts, orange juice can be diluted to any

extent, diluted product simply does not have the sensory and texture attributes comparable to

those of the full-strength juice from which it was made. The invention is not directed to dilute

juice. Thus, the point is not that juice can be diluted. Rather, the point is that the product

claimed in claims 1-17 is not dilute juice, it is a citrus juice beverage composition that has

sensory characteristics like the whole juice component from which it is made. To make such a

rejection, there must be a reason for the proposed modification, and the document itself cannot

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teach away from the proposal. These conditions are not met here, and the rejection is not wellfounded.

Importantly, Applicants respectfully submit that the product suggested, over-diluted product of Powers, is not the claimed invention. Over-diluted product from Powers has a sinking pulp concentrations significantly lower that that of the whole juice, and of diluted juice, because **Powers removes sinking pulp from the product.** In contradistinction, the claimed citrus juice beverage composition has additional sinking pulp.

Applicants respectfully traverse the rejection based on Powers.

Further, Applicants respectfully submit that neither Powers nor the art in general contains anything that suggests use of a sweetener that does not add a significant caloric load to the beverage to obtain the product claimed herein. The art is rife with disclosures of low-calorie sweeteners and the use thereof in juice-based products, but is silent with regard to any embodiment of the invention claimed in the pending application.

Indeed, Ojima is one such document. Applicants respectfully traverse the rejection of claims 1-4, 7, 8, and 14-17 over Ojima in view of Powers. As noted above, the sole disclosure for which Ojima is cited is the use of sucralose in an orange juice beverage. However, there is no disclosure in Ojima about the properties of the starting orange juice, and there is no disclosure about the properties of the resultant beverage.

Ojima doesn't deal with citrus juices. Ojima's product is a constructed drink. Further, Applicants respectfully submit that the result cannot be said to be inherently achieved, as the four components of the embodiments of the claimed invention simply are not found in Ojima, in Powers, or elsewhere in the art.

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Thus, Applicants respectfully traverse the rejection of claims 1, 4, 7, 8, and 14-17 over Powers, and of claims 1-4, 7, 8, and 14-17 over Ojima in view of Powers.

Applicants respectfully traverse the rejection of claims 1 and 3-20 [sic] over Kupper in view of Powers. The citation of bits and pieces of Kupper in the office action does not form a proper basis for a rejection, as the document must be considered as a whole. As a whole, Applicants respectfully submit that Powers does not satisfy the defects of Kupper.

Applicants respectfully submit that the totality of the teachings of Kupper does not address the recitations in the claims. Pending claim 1 is directed to a citrus juice beverage having, *inter alia*, "a Brix level of between about 3 and about 9 Brix *while having sensory and texture attributes comparable to those of said citrus juice component having its given Brix level.*" [emphasis added] Kupper in view of Powers does not disclose the claimed beverage. Kupper does not disclose that the resultant product has "sensory and texture attributes comparable to those of said citrus juice component," and Powers does not satisfy this failure. Further, this characteristic is not inherently obtained in cited Kupper or Powers. Rather, this characteristic would not have been obvious to the skilled practitioner considering either of these documents as cited herein, or in the proposed combination.

Importantly, the beverage of Kupper can have many attributes, but these attributes need not be "comparable to those of said citrus juice component." Further, Kupper does not disclose (explicitly or inherently) or suggest the other limitations of the claim. The detailed description in Kupper is devoid of any disclosure relating to the Brix level of the starting citrus juice component, or of the resultant beverage. Thus, there is no disclosure in Kupper of these limitations, nor are they inherently obtained. Further, Powers does not supply that which is missing from Kupper. Herein, applicants have identified a particular range of Brix and have

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claimed a beverage that has, inter alia, particular sensory and texture attributes. This beverage

would not have been obvious over Kupper in view of Powers. Therefore, Kupper in view of

Powers simply does not suggest the invention as claimed.

Importantly, neither Kupper nor Powers suggests that the resultant beverage has "sensory

and texture attributes comparable to those of said citrus juice component having its given Brix

level." Indeed, the only example of Kupper that relates solely to orange juice contains no

information about the properties and characteristics of the orange juice component and no

information about the resultant product. The other example of Kupper comprises a significant

fraction (greater than about 50 wt percent) of apricot puree. The properties and characteristics of

the resultant product are not disclosed. However, it is not likely that this product of Example II,

which comprises greater than about 50 wt percent apricot puree, has 'sensory and texture

attributes comparable to said orange juice component.' Note also that Kupper's product has only

three components – the claimed citrus juice beverage compositions require four components.

Importantly, Kupper and Powers teach away from each other. Kupper teaches addition of

pulp, Powers teaches removal of pulp. This proposed combination is not well-founded.

Thus, Applicants respectfully traverse the rejection of claims 1 and 3-20 over Kupper in

view of Powers. Kupper certainly does not suggest the present invention, and Powers does not

fill the voids in Kupper's disclosure so as to have made the invention to the skilled practitioner.

Although the remarks above have been directed primarily to composition claims 1-17, the

points made therein apply similarly to the method claims (18 and 19) as well. Certainly, none of

the cited documents, or indeed the prior art generally, suggests the claimed method and product-

by-process claims.

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## **CONCLUSION**

Applicants respectfully submit that the claims are in condition for allowance. The prior art, whether considered individually or in combination as proposed, neither suggests nor discloses the embodiments claimed in the pending application. The cited art does not suggest each of the elements of the embodiments of the invention as set forth in the claims. Therefore, Applicants solicit favorable action on the claims.

Respectfully submitted,

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